



# Preventive Maintenance made easy: PM Kits for Vertical Baggers



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## Minimize unplanned downtime with scheduled preventive maintenance

We have all been there: An entire packaging line is down for an hour because a small bearing deep inside a machine has failed just as an urgent shipment is scheduled to leave for the distribution center. This would not have happened, had the bearing been replaced during a scheduled preventive maintenance.

Preventive Maintenance has long been instituted in manufacturing plants around the world, but comes with challenges of its own. Which parts do you replace? How often do they need to be replaced?

This is where our PM Kits come in. Bosch has drawn on its experience from seeing equipment in many different plants and circumstances and has compiled kits with parts that should be replaced regularly or at certain specified intervals.

This takes the guesswork out of preventive maintenance, and eliminates time consuming ordering of individual small parts.

### Your Benefits

- ▶ Preventive Maintenance without the guesswork. Know which parts to replace at which interval.
- ▶ Minimize maintenance downtime by following a methodical, planned approach.

**Please contact your Bosch Packaging Services representative to request a quote or place an order:**

- ▶ 919-877-0886
- ▶ [parts.packaging-ral@bosch.com](mailto:parts.packaging-ral@bosch.com)

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# Preventive Maintenance: PM Kits for SVE 2510 Vertical Baggers

Please contact your Bosch Packaging Services representative to request a quote or place an order for SVE 2510 PM Kits.

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Minor PM Kits	Part Number*	Drawing Number(s)	Frequency**
Minor PM Kit Cross Jaw Housing	PK_8-990-112-136	8-110-111-669 8-110-131-307 8-110-131-589 8-110-131-481 8-110-141-389 8-110-141-601 8-110-141-834	Every 1,000-2,000 hours/ Quarterly
Minor PM Kit Cross Jaw Housing	PK_8-990-112-138	8-110-111-050 8-110-111-643 8-110-111-651 8-110-141-832	Every 1,000-2,000 hours/ Quarterly
Minor PM Kit Film Guide Rollers (Dry)	PK_8-990-112-129	8-101-927-051 8-110-111-601 8-110-131-308 8-110-131-274	Every 1,000-2,000 hours/ Quarterly
Minor PM Kit Film Guide Rollers (Harsh)	PK_8-990-112-132	8-110-111-662	Every 1,000-2,000 hours/ Quarterly
Minor PM Kit Film Guide Rollers (Harsh)	PK_8-990-112-134	8-110-141-541	Every 1,000-2,000 hours/ Quarterly
Minor PM Kit Vacuum System VT 4.25 Standard Vanes	PK_8-990-112-119	For vacuum pump: 8-101-305-505 (US) 8-110-104-114 (CA-575V)	Every 8,000 hours
Minor PM Kit Vacuum System VX 4.25 Premium Vanes	PK_8-990-112-120	For vacuum pump: 9022000362 (US) 9022000363 (CA-575V)	Every 20,000 hours

\*Please have machine model and serial number available when ordering.

\*\*Recommended frequency assumes typical use but may vary depending on product type, environmental conditions and other variables. The frequency may be longer or shorter than suggested above.

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Major PM Kits	Part Number*	Drawing Number(s)	Frequency**
Major PM Kit Gusset Folding Set, Mechanical Style	PK_8-990-112-125	8-110-135-087	Every 6,000-8,000 hours/Annually
Major PM Kit Cross Jaw Housing	PK_8-990-112-137	8-110-111-669 8-110-131-307 8-110-131-589 8-110-131-481 8-110-141-389 8-110-141-601 8-110-141-834 8-110-135-800	Every 6,000-8,000 hours/Annually
Major PM Kit Film Guide Rollers (Dry) <i>Adjustable roller 8-101-911-928</i>	PK_8-990-112-130	8-101-927-051 8-110-111-601 8-110-131-308 8-110-131-274	Every 6,000-8,000 hours/Annually
Major PM Kit Film Guide Rollers (Dry) <i>Adjustable roller 8-110-141-973</i>	PK_8-990-112-131	8-101-927-051 8-110-111-601 8-110-131-308 8-110-131-274	Every 6,000-8,000 hours/Annually
Major PM Kit Film Guide Rollers (Harsh)	PK_8-990-112-133	8-110-111-662 8-110-111-660	Every 6,000-8,000 hours/Annually
Major PM Kit Film Guide Rollers (Harsh)	PK_8-990-112-135	8-110-141-541 8-110-111-660	Every 6,000-8,000 hours/Annually
Major PM Kit Belt Transport, Belt Drive Left and Right <i>Three styles of vacuum belts offered; standard (S), medium (M) and premium (P)</i>	PK_8-990-112-123 (S) PK_8-990-112-124 (M) PK_8-990-112-118 (P)	8-110-122-382 8-110-122-383 8-110-111-797 8-110-111-798 8-110-141-087 8-110-141-088 8-110-141-820 8-110-141-821	Every 6,000-8,000 hours/Annually
Major PM Kit Belt Transport, Belt Drive Left and Right <i>Three styles of vacuum belts offered; standard (S), medium (M) and premium (P)</i>	PK_8-990-112-126 (S) PK_8-990-112-127 (M) PK_8-990-112-128 (P)	8-110-141-532 8-110-141-533	Every 6,000-8,000 hours/Annually
STARTER Kit VACUUM PUMP VX4.25 (US) <i>Replaces vacuum pump 8-101-305-500</i>	PK_8-990-112-121	n/a	One Time Replacement <i>Three time longer vane run life.</i>
STARTER Kit VACUUM PUMP VX4.25 (CA-575V) <i>Replaces vacuum pump 8-101-104-114</i>	PK_8-990-112-122	n/a	One Time Replacement <i>Three time longer vane run life.</i>

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# Preventive Maintenance: PM Kits for SVE 3800 Vertical Baggers

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Minor PM Kits	Part Number*	Drawing Number(s)	Frequency**
Minor PM Kit Gusset Universal Left or Right	PK_8-990-112-110	8-110-131-517 8-110-131-291	Every 1,000-2,000 hours/ Quarterly
Minor PM Kit Cross Jaw Housing (Dry)	PK_8-990-112-111	8-110-131-208 8-110-111-952	Every 1,000-2,000 hours/ Quarterly
Minor PM Kit Cross Jaw Housing (Harsh)	PK_8-990-112-112	8-110-131-208 8-110-111-952 8-110-141-569	Every 1,000-2,000 hours/ Quarterly
Minor PM Kit Film Guide Rollers	PK_8-990-112-115	8-110-122-065 8-110-131-226 8-110-131-148	Every 1,000-2,000 hours/ Quarterly
Minor PM Kit Vacuum System VT 4.25 Standard Vanes	PK_8-990-112-119	For vacuum pump: 8-101-305-500 (US) 8-110-104-114 (CA-575V)	Every 8,000 hours
Minor PM Kit Vacuum System VT 4.25 Wash Down Style Filter Standard Vanes	PK_8-990-112-149	8-110-131-935 For vacuum pump: 8-101-305-505 (US) 8-110-104-114 (CA-575V)	Every 8,000 hours
Minor PM Kit Vacuum System VX 4.25 Premium Vanes	PK_8-990-112-120	For vacuum pump: 9022000362 (US) 9022000363 (CA-575V)	Every 20,000 hours

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# Preventive Maintenance: PM Kits for SVE 3800 Vertical Baggers

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Major PM Kits	Part Number*	Drawing Number(s)	Frequency**
Major PM Kit Cross Jaw Housing (Dry)	PK_8-990-112-113	8-110-131-208 8-110-111-952	Every 6,000-8,000 hours/ Annually
Major PM Kit Cross Jaw Housing (Harsh)	PK_8-990-112-114	8-110-131-208 8-110-111-952 8-110-141-569	Every 6,000-8,000 hours/ Annually
Major PM Kit Film Guide Rollers (includes rollers for dancer arm)	PK_8-990-112-116	8-110-122-065 8-110-131-226 8-110-131-148 8-110-122-062	Every 6,000-8,000 hours/ Annually
Major PM Kit Film Guide Rollers (Harsh)	PK_8-990-112-117	8-110-131-226 HARSH 8-110-131-148	Every 6,000-8,000 hours/ Annually
Major PM Kit Belt Transport, Belt Drive Left and Right <i>Three styles of vacuum belts offered; standard (S), medium (M) and premium (P)</i>	PK_8-990-112-123 (S) PK_8-990-112-124 (M) PK_8-990-112-118 (P)	8-110-111-797 8-110-111-798 8-110-141-820 8-110-141-821	Every 6,000-8,000 hours/ Annually
Starter Kit Vacuum Pump VX 4.25 (US) <i>Replaces vacuum pump 8-101-305-500</i>	PK_8-990-112-121	n/a	One Time Replacement <i>Three time longer vane run life.</i>
Starter Kit Vacuum Pump VX 4.25 (US) Wash Down Style Filter <i>Replaces vacuum pump 8-101-305-500</i>	PK_8-990-112-151	8-110-131-935	One Time Replacement <i>Three time longer vane run life.</i>
Starter Kit Vacuum Pump VX 4.25 (CA-575V) <i>Replaces vacuum pump 8-101-104-114</i>	PK_8-990-112-122	n/a	One Time Replacement <i>Three time longer vane run life.</i>

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# Preventive Maintenance:

## PM Kits for SVB 3601 Vertical Baggers

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Minor PM Kits	Part Number*	Drawing Number(s)
Minor PM Kit Film Guide Standard Rollers	PK_8-990-112-140	8-110-109-168
Minor PM Kit Belt Transport	PK_8-990-112-144	8-110-110-026
Minor PM Kit Cross Jaw Housing	PK_8-990-112-146	8-110-110-704
Minor PM Kit Cross Jaw Housing	PK_8-990-112-148	8-110-110-378
Minor PM Kit Cross Jaw Housing	PK_8-990-112-152	8-110-110-037
Minor PM Kit Longitudinal Seal Bar	PK_8-990-112-154	8-110-110-979 8-110-110-981 8-110-101-410
Minor PM Kit Longitudinal Seal Drive	PK_8-990-112-155	8-110-110-027
Minor PM Kit Vacuum System VT 4.40 Upgrade	PK_8-990-112-156	n/a **Frequency: every 8,000 hours
Minor PM Kit Vacuum System VX 4.40 Upgrade	PK_8-990-112-157	n/a **Frequency: every 20,000 hours

Major PM Kits	Part Number*	Drawing Number(s)
Major PM Kit Gusset Rebuild	PK_8-990-112-139	8-110-110-030
Major PM Kit Film Guide Standard Rollers, Adjustable Roller & Hardware	PK_8-990-112-141	8-110-109-168
Major PM Kit Upgrade Replacement to Bearing Rollers	PK_8-990-112-142	8-110-109-168
Major PM Kit Dancer Arm Roller Assembly & Prox	PK_8-990-112-143	8-110-112-009
Major/Overhaul PM Kit Belt Transport	PK_8-990-112-145	8-110-110-026
Major PM Kit Cross Jaw Housing	PK_8-990-112-147	8-110-110-704
Major PM Kit Cross Jaw Housing	PK_8-990-112-150	8-110-110-378
Major PM Kit Cross Jaw Housing	PK_8-990-112-153	8-110-110-037

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